

**FIG. 204**

**STACKING KIT**

**Size Range:** Any double combination of sizes 1/4" outside diameter through 3.5" outside diameter

**Hardware Material:** 304 Stainless, 316 Stainless, or electro-zinc plated carbon

**Plastic Inserts:** Polypropylene (blue) up to 212° F.  
Santoprene (beige) up to 302° F.

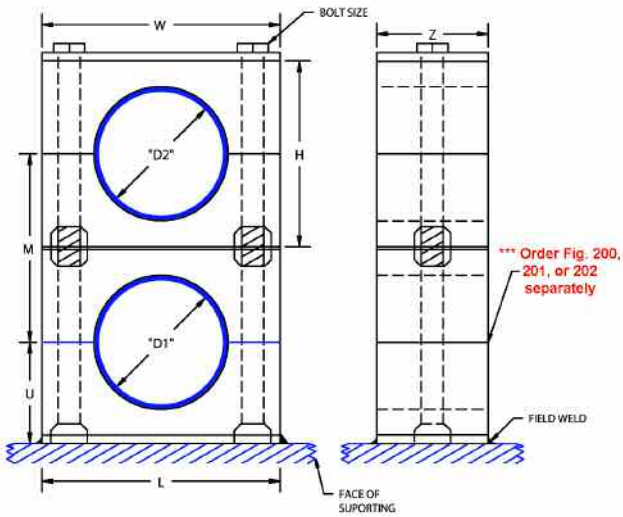
**Thermal Expansion Guide:** -(Optional) Provides for axial expansion of the tube or pipe due to thermal expansion. One set of two per clamp (Inside Back Cover)

**Thermal Expansion Guide**

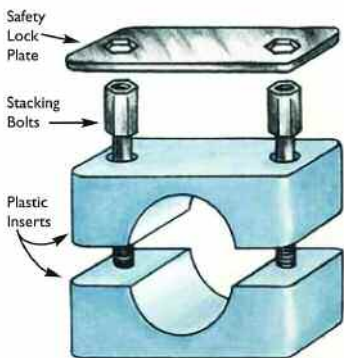
**Material:** Santoprene, 1/16" insert, Black for service identification



**\*\*\*NOTE:** This is sold as a modular component ONLY. Must order Fig. 200, 201 or 202 as a bottom assembly in addition to each stacking kit.



GRP NO.	TUBE OR PIPE SIZE	"D" INCHES	W	H	Z	U	L	M	BOLT SIZE
3	1/4 T	0.250	1.88 (48 mm)	1.38" (35 mm)	1.19" (30 mm)	0.81" (20 mm)	1.91" (49 mm)	1.44" (37 mm)	1/4-20
	3/8 T	0.375							
	1/2 T	0.500							
	3/4 T	0.750							
	1/2 P	0.840							
6	1 T	1.000	3.34" (85 mm)	2.63" (67 mm)	1.19" (30 mm)	1.44" (37 mm)	3.37" (86 mm)	2.69" (68 mm)	1/4-20
	1/4 T	0.250							
	3/8 T	0.375							
	1/2 T	0.500							
	5/8 T	0.625							
	3/4 T	0.750							
	1/2 P	0.840							
	7/8 T	0.875							
	1 T	1.000							
	3/4 P	1.050							
	1-1/4 T	1.250							
	1 P	1.315							
	1-1/2 T	1.500							
7	1-1/4 P	1.660	5.00" (127 mm)	4.38" (111 mm)	1.19" (30 mm)	2.31" (59 mm)	4.41" (112 mm)	4.44" (113 mm)	1/4-20
	1-1/2 P	1.900							
	2 T	2.000							
	2 P	2.375							
	2-1/2 T	2.500							
	2-1/2 P	2.875							
3 T	3.000								
	3-1/2 T -3 P	3.500							



**Fig 204 Smooth Bore Stacking Kit - Part Number Configurator**

